

CAPSULE SOLUTIONS SINCE 2011

# ONWIN

## Product Catalogue

Empty coffee & tea capsules · sealing films & lids · filling & sealing machines · OEM / private-label production.

**Nespresso · Nespresso Pro · Dolce Gusto · K-Cup · Lavazza · compostable options**

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# Empty Capsules 9

Nespresso-, Dolce Gusto- and K-Cup-compatible empty capsules in PP, aluminum, compostable and high-barrier materials.



## CM02 — Nespresso PP Capsule (Refillable)

Nespresso OriginalLine

|             |                                 |
|-------------|---------------------------------|
| Material    | PP (food-grade, FDA / BPA-free) |
| Volume      | 15 ml                           |
| Fill weight | 5–6 g                           |
| Bottom      | Press-bottom, refillable        |
| Std colours | 12                              |



## CM11P — Nespresso PP Capsule (Sealed Base)

Nespresso OriginalLine

|             |                                 |
|-------------|---------------------------------|
| Material    | PP (food-grade, FDA / BPA-free) |
| Volume      | 15 ml                           |
| Fill weight | 5–6 g                           |
| Bottom      | Fully-sealed base               |
| Std colours | 6                               |



## CM21P — Nespresso PP Capsule (Foil-Seal, 2-Year Freshness)

Nespresso OriginalLine

|             |   |
|-------------|---|
| Material    | PP (food-grade, FDA / BPA-free)           |
| Volume      | 15 ml                                     |
| Fill weight | 5–6 g                                     |
| Bottom      | 8-hole base + foil seal (≈2-yr freshness) |
| Std colours | 9   |



## CM21T — Nespresso Oxygen-Barrier Capsule (PBT)

Nespresso OriginalLine

|             |                                  |
|-------------|----------------------------------|
| Material    | PBT (food-grade, FDA / BPA-free) |
| Volume      | 15 ml                            |
| Fill weight | 5–6 g                            |
| Barrier     | High oxygen barrier              |
| Std colours | Black (CM21T-D)                  |



## CM21PB — Nespresso Compostable Capsule (PBS/PLA)

Nespresso OriginalLine

|                |                                    |
|----------------|------------------------------------|
| Material       | PBS / PLA (bio-based, compostable) |
| Volume         | 15 ml                              |
| Fill weight    | 5–6 g                              |
| Sustainability | Compostable / biodegradable        |
| Certification  | On request (e.g. EN 13432)         |



## CZ03 — Nespresso Aluminium Capsule

Nespresso OriginalLine

|             |                        |
|-------------|------------------------|
| Material    | Aluminium (food-grade) |
| Volume      | 17 ml                  |
| Fill weight | 5–6 g                  |
| Barrier     | High oxygen barrier    |
| Std colours | 11                     |



## CM13 — Dolce Gusto Capsule (Pressure-Control)

Dolce Gusto

|             |  |
|-------------|--|
| Material    | PP (food-grade, FDA / BPA-free)          |
| Volume      | 35 ml                                    |
| Fill weight | 8–20 g (≈11 g coffee / 20 g milk powder) |
| Bottom      | Filter-membrane, pressure-control        |
| Std colours | 9  |



## CM09 — K-Cup Capsule (PP + EVOH)

K-Cup (Keurig)

|             |                |
|-------------|----------------|
| Material    | PP + EVOH      |
| Volume      | 20 ml          |
| Fill weight | 10–12 g        |
| Barrier     | Oxygen barrier |
| Std colours | White (CM09-W) |



## Stainless Steel Reusable K-Cup Capsule

### K-Cup (Keurig)

|             |                              |
|-------------|------------------------------|
| Material    | 304 stainless steel          |
| Volume      | 20 ml                        |
| Fill weight | 10–12 g                      |
| Structure   | Refillable, precision filter |
| Sealing     | Reusable — no film needed    |

## Filling & Sealing Machines 11

Manual, semi-automatic, automatic and high-speed capsule filling & sealing machines.



### CMAF03-1 — Automatic Filling & Sealing Machine

#### K-Cup, Nespresso, Lavazza & no-inner-film Dolce Gusto

|                  |                     |
|------------------|---------------------|
| Structure        | Rotary, single-head |
| Output           | 2,000–2,500 /h      |
| Film             | Sheet film          |
| Inner film       | No                  |
| Heads / stations | 1                   |



### CMAF03S-1 — Automatic Filling & Sealing Machine

#### K-Cup, Nespresso, Lavazza & no-inner-film Dolce Gusto

|                  |                     |
|------------------|---------------------|
| Structure        | Rotary, single-head |
| Output           | 2,000–2,500 /h      |
| Film             | Roll film           |
| Inner film       | No                  |
| Heads / stations | 1                   |



### CMAF20-1 — Automatic Filling & Sealing Machine

#### K-Cup, Nespresso, Lavazza & Dolce Gusto

|                  |                     |
|------------------|---------------------|
| Structure        | Rotary, single-head |
| Output           | 1,500–2,000 /h      |
| Film             | Sheet film          |
| Inner film       | Yes (DG inner film) |
| Heads / stations | 1                   |



### CMAF20S-1 — Automatic Filling & Sealing Machine

#### K-Cup, Nespresso, Lavazza & Dolce Gusto

|                  |                     |
|------------------|---------------------|
| Structure        | Rotary, single-head |
| Output           | 1,500–2,000 /h      |
| Film             | Roll film           |
| Inner film       | Yes (DG inner film) |
| Heads / stations | 1                   |



### CMAF20D-1 — Automatic Filling & Sealing Machine

#### K-Cup, Nespresso, Lavazza & Dolce Gusto

|                  |                     |
|------------------|---------------------|
| Structure        | Rotary, dual-doser  |
| Output           | 1,500–2,000 /h      |
| Film             | Sheet film          |
| Inner film       | Yes (DG inner film) |
| Heads / stations | 1                   |



### CMAF20-2 — Automatic Filling & Sealing Machine

#### K-Cup, Nespresso, Lavazza & Dolce Gusto

|                  |                     |
|------------------|---------------------|
| Structure        | Rotary, double-head |
| Output           | 3,500–5,000 /h      |
| Film             | Sheet film          |
| Inner film       | Yes (DG inner film) |
| Heads / stations | 2                   |



### CMAF13S-2 — Automatic Filling & Sealing Machine

K-Cup, Nespresso, Lavazza & no-inner-film Dolce Gusto

|                  |                    |
|------------------|--------------------|
| Structure        | Chain, double-head |
| Output           | 4,500–6,000 /h     |
| Film             | Roll film          |
| Inner film       | No                 |
| Heads / stations | 2                  |



### CMAF21-3 — Nespresso Aluminium Base-Sealing

Nespresso-compatible aluminium capsules

|                  |  |
|------------------|--|
| Structure        | Rotary, 3-head                               |
| Output           | 3,500–4,000 /h                               |
| Function         | Rim waterproof paper ring + base filter seal |
| Heads / stations | 3  |
| Fills            | Pre-formed aluminium capsules                |



### CMAF21-6 — Nespresso Aluminium Base-Sealing

Nespresso-compatible aluminium capsules

|                  |                               |
|------------------|-------------------------------|
| Structure        | Rotary, 6-head                |
| Output           | 10,000–12,000 /h              |
| Function         | Base aluminium membrane seal  |
| Heads / stations | 6                             |
| Fills            | Pre-formed aluminium capsules |



### CMAF08-3 — Dolce Gusto Base-Sealing

Dolce Gusto-compatible capsules

|                  |                                       |
|------------------|---------------------------------------|
| Structure        | Rotary, 3-head                        |
| Output           | 3,500–4,000 /h                        |
| Function         | Base aluminium membrane + filter seal |
| Heads / stations | 3                                     |
| Fills            | Pre-formed Dolce Gusto capsules       |



### CMAF08-6 — Dolce Gusto Base-Sealing

Dolce Gusto-compatible capsules

|                  |                                       |
|------------------|---------------------------------------|
| Structure        | Rotary, 6-head                        |
| Output           | 7,000–8,000 /h                        |
| Function         | Base aluminium membrane + filter seal |
| Heads / stations | 6                                     |
| Fills            | Pre-formed Dolce Gusto capsules       |

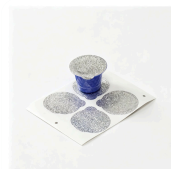
## Sealing Films & Lids 16

Lidding, sealing films and filter paper for coffee and tea capsules.



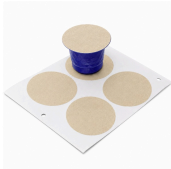
### CML64 — Nespresso VertuoLine Adhesive Lid

|              |                      |
|--------------|----------------------|
| Cup format   | Nespresso VertuoLine |
| Material     | Aluminium foil       |
| Size / spec  | 0.03 mm × ø64 mm     |
| Custom print | Yes                  |
| MOQ          | 300,000 pcs          |



### CML01-37 — Nespresso OriginalLine Adhesive Lid

|              |                        |
|--------------|------------------------|
| Cup format   | Nespresso OriginalLine |
| Material     | Aluminium foil         |
| Size / spec  | 0.03 mm × ø37 mm       |
| Custom print | Yes                    |
| MOQ          | 300,000 pcs            |



### CML03-W — Nespresso OriginalLine Filter Lid

**Cup format** Nespresso OriginalLine  
**Material** Filter paper  
**Size / spec** 0.03 mm × ø37 mm  
**Custom print** No  
**MOQ** On request



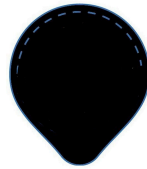
### CML02 — Nespresso Heat-Seal Lid

**Cup format** Nespresso  
**Material** Aluminium foil  
**Size / spec** 0.03 mm × ø37 mm  
**Custom print** Yes  
**MOQ** 100,000 pcs



### CML02-WF35 — Nespresso Heat-Seal Lid

**Cup format** Nespresso  
**Material** Foil + heat-resistant non-woven  
**Size / spec** 0.03 mm × ø37 mm  
**Custom print** Yes  
**MOQ** 100,000 pcs



### CML02E — Nespresso Easy-Tear Lid

**Cup format** Nespresso  
**Material** PP + PET (easy-tear)  
**Size / spec** Heat-seal film  
**Custom print** Yes  
**MOQ** 100,000 pcs



### CML02S — Nespresso Heat-Seal Lid

**Cup format** Nespresso  
**Material** Aluminium foil  
**Size / spec** 0.02 mm × ø37 mm  
**Custom print** Yes  
**MOQ** 100,000 pcs



### CML02-65NY20PL-37 — Nespresso Compostable Lid

**Cup format** Nespresso  
**Material** Paper + PLA (compostable)  
**Size / spec** Heat-seal composite  
**Custom print** Yes  
**MOQ** 100,000 pcs



### CZL02 — Nespresso (aluminium cup) Heat-Seal Lid

**Cup format** Nespresso (aluminium cup)  
**Material** Aluminium foil  
**Size / spec** 0.03 mm × ø34.2 mm  
**Custom print** Yes  
**MOQ** 100,000 pcs



### CMLDG4 — Dolce Gusto Heat-Seal Lid

**Cup format** Dolce Gusto  
**Material** 4-layer composite (19 bar)  
**Size / spec** 0.14 mm × ø54 mm  
**Custom print** Yes  
**MOQ** 100,000 pcs



### CML35WF — Dolce Gusto Filter Lid

**Cup format** Dolce Gusto  
**Material** PP heat-resistant non-woven (filter)  
**Size / spec** 0.1 mm × ø54 mm  
**Custom print** No  
**MOQ** On request



### CML09 — K-Cup Heat-Seal Lid

**Cup format** K-Cup  
**Material** Aluminium foil  
**Size / spec** 0.033 mm × ø51 mm  
**Custom print** Yes  
**MOQ** 100,000 pcs



### PP-25AL-60 — Nespresso Roll Film

**Cup format** Nespresso  
**Material** Aluminium foil  
**Size / spec** 0.025 mm × 90 mm W roll  
**Custom print** Yes  
**MOQ** 200 kg



### AL-25AL-60 — Nespresso Roll Film

**Cup format** Nespresso  
**Material** Aluminium foil  
**Size / spec** 0.025 mm × 90 mm W roll  
**Custom print** Yes  
**MOQ** 200 kg



### **CMLDG2-90 — Dolce Gusto Roll Film**

|                     |                               |
|---------------------|-------------------------------|
| <b>Cup format</b>   | Dolce Gusto                   |
| <b>Material</b>     | PP 3-layer water-distribution |
| <b>Size / spec</b>  | ø90 mm roll                   |
| <b>Custom print</b> | Yes                           |
| <b>MOQ</b>          | 200 kg                        |



### **CMJL-90 — Dolce Gusto Roll Film**

|                     |  |
|---------------------|--|
| <b>Cup format</b>   | Dolce Gusto                              |
| <b>Material</b>     | PP 4-layer composite, gold foil (19 bar) |
| <b>Size / spec</b>  | ø90 mm roll                              |
| <b>Custom print</b> | Yes                                      |
| <b>MOQ</b>          | 200 kg                                   |

## **Work with us — from pilot to mass production**

Send us your ingredient or concept. We match the capsule format, films and sealing, produce production-grade samples, and scale to private-label production.

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